





Adhesive/Material
Compatibility Chart

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	RNF, RT, HTAT, ATUM, RP 4800	Thermorad, AFR	DR-25	FDR	ZHTM, ZHCP	Zerohal	-12 (<150°C)	Viton (<150°C)	Viton (<150°C)
-3, -4, -8, -51, -71	S1006 /42		S1125 /42		S1006 /42			S1125 /42	
-25	S1125 /86		S1125 /225 /86		S1125 /86			S1125 /86	
-100					S1006 /180				
RNF, RT, HTAT, ATUM, RP 4800	S1006		S1125		S1006			S1125	
Thermorad, AFR	S1017		S1048		S1030				
DR-25			S1125 S1048					S1125	
FDR									
ZHTM, ZHCP					S1006				
Zerohal					S1030				
-12 (<150°C)									
Viton (<150°C)								S1125	
Viton (<150°C)									
-12 (>150°C)									
Viton (>150°C)									
Viton (>150°C)									
-10, -13									
Kynar, Convolex									
Rayaten									
Metals/Adaptors									
Hypalon, Neoprene, Polyurethane*									

	-12 (>150°C)	Viton (>150°C)	Viton (>150°C)	-10, -13	Kynar, Convolex	Rayaten	Metals/Adaptors	Hypalon, Neoprene, Polyurethane*	PVC	Polyethylene**
				S1125			S1006 /42	S1125 S1030	/42	S1030
				S1125			S1125 /86	S1125 S1030	S1125 S1017	S1030
							S1006 /180	S1125 /180		/180
				S1125	S1125 S1184		S1006 S1017	S1125 S1030	S1017	S1030
				S1125	S1125 S1184		S1125 S1048	S1125	S1017	S1125 S1030
				S1125	S1125 S1184		S1006 S1030	S1125 S1030		S1030
				S1125	S1125 S1184		S1125	S1125		S1125 S1030
	S1255-04						S1125-04			
				S1125	S1125 S1184		S1125	S1125	S1006 S1017	S1125 S1030
							S1125 S1184	S1125 S1184	S1125 S1184	S1125 S1184
							S1125	S1125 S1030	S1006 S1017	S1030
									S1030	

Key

-  Moulded Parts
-  Tubing
-  Cables
-  Metals/Adaptors

Note: *Primer recommended with S1030 (/180) when bonding to polyurethane.
**Polyethylene surfaces may need a special preparation technique e.g. flame brushing.