# Adaptors and Backshells

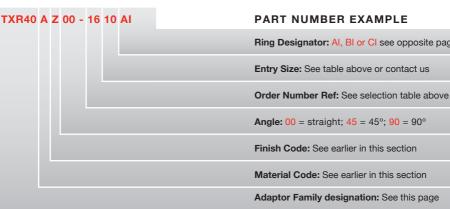
## **Tinel-Lock® Adaptors TXR Series** Part Numbering

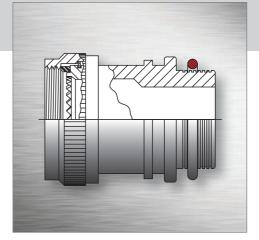
A modified spin-coupling adaptor with a Tinel-Lock ring that is made from a special shape memory metal that shrinks uniformly when heated. This adaptor is used to terminate copper cable braid directly onto the rear of the shell. The resulting 360° termination withstands severe shock, vibration, temperature cycling, corrosion and provides excellent screening continuity.

Using the part numbering elements below construct your part number, or contact us for details.

TXR18	Straight adaptor family
Code 18	MIL-C-5015 (MS3100)
TXR21	Straight adaptor family
Code 21	MIL-C-26482 Series I
TXR40	Straight adaptor family
Code 40	MIL-C-38999 Series III & IV.
TXR41	Straight adaptor family
Code 41	MIL-C-38999 Series I & II.
TXR54	Straight adaptor family
Code 54	MIL-C-26482 Series II; MIL-C-5015
TXR76	Straight adaptor family
Code 76	Patt 603 and BS9522 N0001

The above adaptor family designations are for the most common applications, for others not listed here please contact us.





### Selection Table

	Shell Size	Entry*	Entry Ø		
Ord. No.	Ind. Ref.	Mil. Ref.	Size	mm	
08	9	А	04	6.35	
10	11	В	07	11.09	
12	13	С	08	12.70	
14	15	D	10	15.87	
16	17	E	12	19.05	
18	19	F	14	22.23	
20	21	G	16	25.40	
22	23	Н	18	28.57	
24	25	J	20	31.75	

Entry Ø sizes are nominal (based on those for the code 40 adaptor family), actual size may differ subject to adaptor family designation selected. \* Denotes the maximum entry size permissable for given shell.

Ring Designator: Al, Bl or Cl see opposite page

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# Adaptors and Backshells



The Tinel Lock ring is made from a special shape memory metal that shrinks uniformly when heated and is used to terminate copper metal braid directly onto the rear of an adaptor.

#### Key Features

- · Low profile, buckle free termination.
- One piece construction
- Operating Range, -65°C to 200°C
- · Can be installed in seconds.

Available with the Tinel-Lock Adaptor on the opposite page as part of the assembly, but also available seperately as described on this page.

#### TR XX XX



- Ring Size (Matches TXR entry size)

The outside surface of the ring is marked with two stripes of thermochromic paint which change colour when appropriate installation temperature reached.

AI or BI as per table

'Al' Rings are identified by the absence of coloured a dot, whilst 'Bl' rings are marked with a **RED** dot and 'Cl' rings are marked with a **BLUE** dot.

## SETR Side Entry Tinel-Lock Ring Series - Repair and Retro-fit Option

Part Ref.

AI

AI

AI

BI

BI

BI

CI

The 'SETR' side entry is a split version of the standard 'TR' Tinel-Lock ring, but allows the joining of harness shield to a customer built connector backshell or other

termination device, without re-positioning the ring on the harness (side entry). This ring can also be removed easily.

### **SETR Part Numbering Information**

**Ring Designator Selection Table** 

Description

Single layer 36 AWG braid

Single layer 34 AWG braid

Single layer 32 AWG braid

Single layer 30 AWG braid

Double layer 36 AWG braid

Double layer 34 AWG braid

Double layer 32 AWG braid

Part Number	SETR Dimensions (mm)					
SETR Series	Int.Ø Latched Min.		Int.Ø Max Free Recovered		Jaw Opening	
	AI	BI	AI	BI	Nominal	
SETR-04AI or BI	10.08	10.57	9.63	10.11	6.35	
SETR-06AI or BI	13.28	13.92	12.67	13.28	9.65	
SETR-08AI or BI	16.51	17.02	15.75	16.23	12.7	
SETR-10AI or BI	19.86	20.37	18.90	19.38	15.24	
SETR-12AI or BI	23.16	23.65	22.02	22.50	19.05	
SETR-14AI or BI	26.42	26.92	25.10	25.58	22.35	
SETR-16AI or BI	29.74	30.25	28.22	28.68	25.40	
SETR-18AI or BI	33.05	33.53	31.34	31.80	28.70	

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